

# Integrated Biotrickling/ Biofilter Systems

# Multi-zone Treatment for Odor & VOC Control



For mid-range air flow odor and VOC control applications, Envirogen's Integrated Biotrickling/Biofilter Systems are some of the most technically advanced solutions available today. The result of 25 years of research, design and operating experience, Integrated Biotrickling/Biofilter Systems combine the high performance of a biotrickling filter in removing hydrogen sulfide (H<sub>2</sub>S), with the VOC and reduced sulfur compound efficiencies of a biofilter. Both of these technologies are housed in a single, pre-fabricated fiberglass system that offers ease of installation and a small system footprint.

One of the design advantages of the Integrated Biotrickling/ Biofilter System is that it can be configured to offer multiple zones of treatment – for efficient and cost-effective management of complex air streams. Integrated Biotrickling/Biofilter Systems can feature up to three different 'ecozones' employing different media, pH, humidity and flow design. This allows the growth of micro-organisms that can target specific contaminants in the air stream – more effectively and efficiently than a single media system can allow. It also allows for optimization of media life – leading to lower long-term operating costs for both energy and media. Integrated Biotrickling/Biofilter Systems consistently remove H<sub>2</sub>S to 99+% levels and can remove other compounds in the over 95+% range.

For the control of odors and VOCs, Envirogen Integrated Biotrickling/Biofilter Systems are a very robust sustainable solution, offering:

- Reduced chemical usage/storage
- Contaminant destruction
- Reduced energy usage
- Reduced carbon footprint
- Lower overall emissions
- · Adaptation to changing odor sources and levels

## **Advanced System Design & Construction**

Envirogen Integrated Biotrickling/Biofilter Systems feature the latest concepts in odor and VOC control system design – based on our experience of installing over 130 biofilter systems in 90 locations.

Features include:

- External irrigation piping for easy maintenance and inspection of nozzles
- FRP frame and panel construction without metal support structure (no corrosion)
- Zonal irrigation control
- Ease of Installation (modular)
- "Drop and Load" (i.e., drop unit on pad, then load media)
- Overall "box" profile is sleek and clean (as option, exterior shell can be color-matched to WWTP/site architecture)

| Model | BTBF-330  | BTBF-450  | BTBF-650  | BTBF-900  | BTBF-1100 | BTBF-1250 | BTBF-1400  |
|-------|-----------|-----------|-----------|-----------|-----------|-----------|------------|
| CFM   | 360-660   | 480-880   | 680-1245  | 930-1700  | 1160-2145 | 1320-2425 | 1535-2810  |
|       |           |           |           |           |           |           |            |
|       |           |           |           |           |           |           |            |
| Model | BTBF-1800 | BTBF-2000 | BTBF-2400 | BTBF-2650 | BTBF-3000 | BTBF-3700 | BTBF-45000 |

#### Integrated Biotrickling/Biofilter Systems Configurations

#### **About Envirogen Technologies**

Envirogen Technologies is an environmental technology and process solutions provider that combines experience in water and vapor phase treatment with process development expertise, delivering long-term, guaranteed solutions in a broad range of treatment and process-related applications. Today, we provide system design, process engineering, equipment and operating solutions for the treatment of process water, groundwater, wastewater, VOCs & odor as well as materials recovery for a range of industrial and non-industrial customers throughout North America.

## The Envirogen Technology Portfolio

| Bioreactors                         | Biofilters                              | lon Exchange                           |                                 | Filtration                         | Phys-Chem                            | Adsorptive                           |
|-------------------------------------|---|--|---------------------------------|------------------------------------|--------------------------------------|--------------------------------------|
| Fluidized Bed<br>Reactors (FBR)     | Built-in-Place (BIP)<br>(High flow)     | SimPACK™<br>(400 gpm+)                 | FlexSorb™ (5-<br>150 gpm)       | Ultrafiltration                    | Gas Transfer Membrane<br>De-Aeration | Granular Activated<br>Carbon Systems |
| Membrane<br>Bioreactors (MBR)       | B, P, BT/BF, & I-<br>Series (mid-flow)  | MinX™<br>(100-850 gpm)                 | HyperSorb™<br>(35-3000+<br>gpm) | Multimedia<br>Filtration           | Demineralization                     | Zero Valent Iron                     |
| Suspended Carrier<br>Reactors (SCR) | H-Series<br>(low flow)                  | MinFlex™                               | Softening                       | Cartridge and Bag<br>Filters       | Disinfection                         |                                      |
|                                     | Biotrickling Filters<br>(air) BT-Series | Service Exchange/<br>Customer Supplied |                                 | Reverse Osmosis and Nanofiltration |                                      |                                      |

#### Envirogen Biofilter Media

ScorFil™ inorganic, scoria lava

VamFil™ aged bark, engineered

FlexFil<sup>™</sup> synthetic structural or random packed media

Other media available

Up to 10-year warranty





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Visit our website www.envirogen.com for more information about the Envirogen Biotrickling Filters and our regional locations.

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